



Procedure Instruction of Pre-Laminating Polyvinyl Butyral PVB Interlayer Film

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1.

Clean the glass, better use the softened water to clean the oil, dust, flaw on the glass surface. Then dry the glass and put away in the laminating room.



2.

When cutting the Polyvinyl Butyral PVB interlayer film according to the glass, make sure the Polyvinyl Butyral PVB interlayer film only 2mm extra larger than the glass, or the too much extra Polyvinyl Butyral PVB interlayer film will seal the laminated glass before all the Polyvinyl Butyral PVB interlayer film is totally melted.

3.

Requirement of Pre-Laminating Room for Polyvinyl Butyral PVB interlayer film

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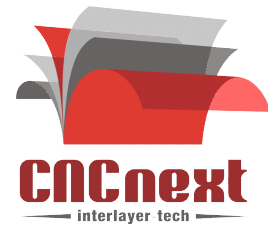
【3】 CNC-Shield® PVB INTERLAYER FOR AUTOMOTIVE WINDSHIELD GLASS

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Pre-laminating room's environment is very important for manufacturing successfully laminated glass with Polyvinyl Butyral PVB interlayer film. There are some requirements:

+Install double doors, and the double doors not open at the same time and better install wind-shower equipment in the middle of double doors.

+The temperature inside the pre-laminating room should keep at 18-20 degrees and humidity at 20%-30%.

+Workers should wear antistatic suit, glove, hat.

+Regularly clean the equipments and pre-laminating room.

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